

ARCHCELL® ACFIT

ARCHCELL® is a closed-cell rigid PMI (Polymethacrylimide) foam, which used as the core of lightweight sandwich structure.

ARCHCELL® ACFIT is a polymethacrylimide pre-foamed granule that can be foamed directly in the mold.

This material is particularly suitable for high-volume production of irregularly shaped parts. The density of the molded parts can be selected between 70 and 200 kg/m³.

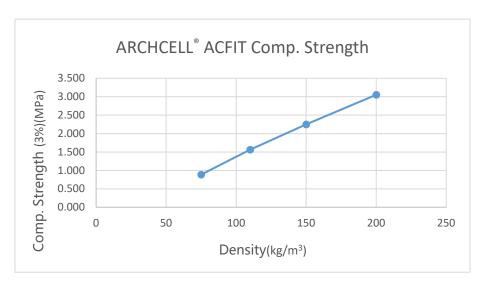
TYPICAL PROPERTY VALUES

Properties	Unit	ACFIT				Standard
Density	kg/m³	75	110	150	200	ISO 845
	lbs/ft3	4.68	6.24	9.36	12.49	ASTM D1622
Compressive	MPa	0.887	1.562	2.25	3.054	ISO 844
Strength						
(3% deformation)	psi	128.6	226.5	326.3	442.8	ASTM D1621

Mechanical performance is under room temperature (23°C)

The above technical data are typical values at nominal densities (particle size from 1 to 5 mm, a hot melt reactive adhesive is used) and are subject to normal manufacturing variations.

Compressive Performance



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